

Date: Thursday, 8/3/2006 7:40:01 AM  
 User: Chantal Lavoie

## Process Sheet

SUP-1

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 204/205 GHW MODIFICATION KIT  
 Job Number : 28086  
 Estimate Number : 10013  
 P.O. Number : N/A  
 This Issue : 8/3/2006 S.O. No. : N/A  
 Prsht Rev. : NC Part Number : D205641011  
 First Issue : N/A Type : LARGE FAB ASSY Drawing Number : D205-641 REV C  
 Previous Run : 23348 Project Number : N/A  
 Material : C  
 Due Date : 8/3/2006 Qty: 342 2 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:J Removed Manufacturing 05-10-25 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP d205-641-011 CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

3.0 D2570 Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 D2570 Bushing B26361 8m cp ✓  
 B28012 8m cr ✓

4.0 D27361 Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-1 Bracket B26000 -

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 204/205 GHW MODIFICATION KIT

Job Number: 28086

Part Number: D205641011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D27363

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2736-3 Bracket B25837 ✓

6.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4-46A Bolt M19099 ✓

M100155

7.0

MS21042L4

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

M19099 ✓

PC 4/8/3 (2)

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 206/09/15 (2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-641-011

Location: Net C

PC 4/8/3 (2)

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

S 206/09/18 (2)

Job Completion:



U 206/09-18